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COLLECTIVE AGREEMENT

between

HOLLAND HITCH OF CANADA LIMITED
 (hereinafter called "the Company")

and

**NATIONAL AUTOMOBILE, AEROSPACE,
 TRANSPORTATION AND GENERAL WORKERS
 UNION OF CANADA (CAW) AND ITS LOCAL 636**
 (hereinafter referred to as the Union)



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December 16, 1999 - December 15, 2002

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BUSINESS STATEMENT

Our Company and the Union agree that it is of mutual interest that the following key goals be worked towards as a means to help our Company remain competitive and therefore offer a degree of job security for all its employees.

(a) increase the plant wide productivity to a minimum of 92% in the year 2002. Productivity is a combination of efficiency and utilization.

(b) improve the quality of our products to meet or exceed the levels required by our customers.

(c) reduce costs by finding ways to produce our products more efficiently.

The Union and the Company will encourage all employees to participate together to achieve our common goals.

ARTICLE 1 - PURPOSE

1:01 The purpose of this collective agreement is to set forth wages and other specific conditions of employment, and to provide machinery for the speedy resolving of grievances.

ARTICLE 2 - RECOGNITION

2:01 The Company recognizes the Union as the exclusive bargaining agent of all its employees at Woodstock, Ontario, save and except foremen, persons above the rank of foremen, and office and sales staff.

ARTICLE 3 - MANAGEMENT'S RIGHTS

3:01 The Union acknowledges that it is the exclusive function of the Company to:

(a) maintain order, discipline and efficiency;

(b) hire, retire, discharge, direct, classify, transfer, promote, demote, suspend, lay off, recall and otherwise discipline employees, provided that an employee may submit a grievance and have it dealt with in accordance with the grievance procedure;

(c) manage the industrial enterprise in which the Company is engaged, at its sole and absolute discretion, and, without restricting the generality of the foregoing, to determine the products to be manufactured, methods of manufacturing, the engineering and designing of its products, the control of material and parts to be incorporated in the products produced, and the extension, limitation, curtailment or cessation of operations, and all other matters concerning the operation of the Company's business not specifically dealt with elsewhere in this agreement;

(d) establish reasonable rules, regulations and policy, however prior to implementation or change the Company will discuss with the Union in advance at a meeting.

ARTICLE 4 - RELATIONSHIP

4:01 The Company agrees that there will be no discrimination, interference, restraint, or coercion exercised or practised by the Company or any of its representatives with respect to any employee because of his membership in or connection with the Union.

4:02 The Union agrees that neither the Union nor its members will intimidate or coerce any employee. There shall be no Union activity during working hours except in connection with the investigation and the negotiation of grievances as provided for in Article 7 - Grievance Procedure as well as Company-Union meetings.

ARTICLE 5 - NO DISCRIMINATION

5:01 (a) Wherever the singular and masculine are used herein, they shall be construed as if the plural and feminine had been used where the context so requires and the rest of the sentence shall be construed as if the grammatical and terminological changes thereby necessary had been made so long as no other change in meaning or intent results.

(b) The Company and the Union agree that there shall be no discrimination, interference, restriction or coercion exercised or practiced with respect to any employee by reason of race, ancestry, place or origin, colour, ethnic origin, citizenship, creed, sex or sexual orientation, age, marital status, family, status or handicap as defined by the Ontario Human Rights code.

ARTICLE 6 - REPRESENTATION

6:01 The Union may appoint and the Company shall recognize a bargaining committee consisting of three (3) employees. The employees who are members of this bargaining committee shall be employed on the day shift. No one shall be eligible to serve as a committeeman unless he has served his probationary period with the Company and is working for the Company. In addition, there shall be a steward to represent the second shift employees and a steward to represent the third shift employees for the handling of grievances only while a second or third shift is in existence. The Union shall furnish the Company, in writing, the names of bargaining committee and any changes thereto. The Company shall furnish the Union, in writing, the names of foremen and the extent of their responsibility and other applicable supervisors and any changes thereto. Committeemen and stewards may only absent themselves from their regular duties with the permission of their foreman and for the purpose of investigating and negotiating grievances as well as Company-Union meetings, and they shall report back to their foreman when resuming their regular duties. Such permission will not be unreasonably withheld. Committeemen and stewards will be paid for investigating and negotiating grievances in the plant while absent from their regular duties at their straight-time hourly rate, (including COLA).

In addition should a committeeman or steward during a meeting with the Company extend past his normal quitting time he shall be paid at his applicable overtime rate of pay for those hours spent past his normal quitting time (including COLA). No payment will be paid for time after the Company-Union meeting unless permission has been previously obtained.

In addition, off shift employees and their stewards will have their shift hours adjusted from their normal

starting and quitting times, such that overtime costs will not be incurred as a result of such meetings with the Company.

6:02 (a) The parties agree to consult regularly during the term of the Agreement about issues relating to the workplace which affect the parties or any employees bound by this Agreement. Meetings between the parties will be held at the request of either party. Such meetings will be held during working hours. All matters to be discussed will be presented by the other party at least two days prior to the meeting.

(b) The plant Committee will be permitted one half hour to meet with the Union National Representative prior to Company-Union meeting requiring his attendance, or one half hour prior to the grievance meeting at Step No. 3 of the grievance procedure.

6:03 Members of the bargaining committee will not be laid off during their term of office, as long as there is work available which they are able to perform with orientation according to the "Normal Instruction Agreement".

ARTICLE 7 - GRIEVANCE PROCEDURE

7:01 Should a dispute arise concerning the interpretation, application, administration, or alleged violation of this agreement, then it shall be considered as a grievance and handled in the following manner:

STEP NO. 1

Any employee shall first discuss his grievance with his immediate foreman prior to submitting a written grievance. A Union representative may be present if requested by the employee. The foreman has one (1) working day to respond.

STEP NO.2

If the decision of the immediate foreman in Step No. 1 above is not acceptable to the employee, then the employee shall reduce his grievance to writing and submit it to his immediate foreman within two (2) working days from the date that he received the oral decision. He shall have the assistance of his committeeman. The immediate foreman shall give his answer in writing to the grievance not later than the second (2nd) working day following the day upon which he receives the grievance.

STEP NO.3

If the decision of the immediate foreman is not acceptable to the employee, he may appeal the decision to the Human Resources Manager or his designated representative, within two (2) working days from the date that he received the decision from his immediate foreman.

The third step grievance meeting will be held within (10) working days of the receipt of the grievance duly initialed by the Plant Chairman or his designate.

The Human Resources Manager, or his designated representatives shall arrange a meeting with the bargaining committee and he shall give his answer in writing within three (3) working days following the date of the meeting. The grievor and a National Representative(s) of the Union may be present at this meeting.

Employees hours will be altered to accommodate the grievance meeting schedule and employees will be required to work both before and after the meeting up until their revised quitting time.

7:02 In the event that arbitration of a grievance is desired by either party, then the other party shall be notified in writing not later than twenty (20) working days after receipt of the answer in Step No. 3. Either party may notify an arbitrator from the following list of arbitrators and a copy of the notice will be given to the other party. Such arbitrators will be selected on a rotation basis unless mutually agreed otherwise by the Company and the Union.

D. Harris

G. Brent

H.D. Brown

W. B. Rayner

7:03 The arbitrator shall not have jurisdiction to alter or change any of the provisions of this agreement, or to substitute any new provisions in lieu thereof, or to give any decision inconsistent with the terms and provisions of this agreement, or to deal with any matter not covered by this agreement. The arbitrator in discharge and suspension cases shall be authorized to maintain the discharge or suspension, make the grievor whole, or make any modification as to compensation which is just and equitable in the opinion of the arbitrator. The parties shall equally share the fee and expenses of the arbitrator.

7:04 No grievance shall be considered if the alleged circumstances of the grievance occurred more than fifteen (15) working days prior to the submission of the grievance. If the Company fails to answer the grievance within the time limits then the grievance may be processed to the next step. If a grievance is not processed within the time limits by the Union then the grievance will be considered dropped.

7:05 A discharged or indefinitely suspended employee, other than a probationary employee, shall be given an opportunity to explain the circumstances of his discharge or indefinite suspension to his committeeman or steward before leaving the plant. Such discharged or indefinitely suspended

employee may present a grievance in writing, either directly or through his committeeman or steward, within five (5) working days from the date of his discharge or indefinite suspension. Such grievance shall be lodged at Step No. 3 of the grievance procedure. The Company shall furnish the Union with copies of written warnings, suspensions, and discharges, and written warnings, suspensions, and discharges shall be given three (3) working days from the date of the misconduct. In the case of termination, the Plant Chairman or his designate will be advised no later than his next regular shift.

7:06 An employee's committeeman or steward shall be in attendance when he is to be formally disciplined.

7:07 The Company agrees to remove any discipline notation from the employee's record two (2) years after the giving of such discipline notation unless within the two-year period the misconduct giving rise to the discipline notation is repeated, in which case the two-year period referred to above is waived.

7:08 A grievance relating to the same issue and providing the circumstances are similar pertaining to two or more employees will be considered a group grievance and subject to the grievance procedure.

7:09 Union policy grievances will be limited to grievances which claim incorrect interpretation or administration of the agreement which may affect the collective interests of the bargaining unit and grievances lodged by the Company may be raised by either party by notifying the other in writing as to the nature of the grievance within fifteen (15) working days of the incident which gave rise to the grievance. Such grievance will be discussed beginning at the 3rd step of the grievance

procedure. Should the parties fail to resolve such grievance it may be referred to arbitration. It is understood that it will not be used to by-pass the regular grievance procedure.

7:10 The time limits as outlined in the grievance procedure may be extended by mutual agreement.

ARTICLE 8 - SENIORITY

8:01 (a) Until an employee has completed a probationary period of ninety (90) calendar days, he shall be considered as a probationary employee having no seniority rights. The discharge of a probationary employee shall be of a lesser standard than the just cause for seniority employees, including but not limited to unsuitability, and shall be at the sole and complete discretion of the Company. Upon completion of the probationary period the employee's name shall appear on a seniority list with a seniority date from the last date of hiring. An employee's classification will be determined on the last day of his probationary period. This language will not be used to circumvent the job posting procedure.

(b) Employees hired as students shall not attain seniority status and where their names appear on seniority lists will be noted as students. Students will be hired between the period April 1st and September 15th. The numbers and time duration of students hired in conjunction with a co-op program will be by mutual agreement with the Human Resources manager and the plant committee. Students will not be assigned to work overtime until all seniority employees in the department have been asked to work overtime.

8:02 An employee shall lose his seniority standing and the employee's name shall be removed from all seniority lists and his employment terminated for any of the following reasons:

(a) if the employee quits his employment with the Company;

(b) if the employee is discharged and such employee is not reinstated pursuant to the provisions of the grievance procedure herein;

(c) if an employee has been laid off for a period exceeding eighteen (18) consecutive months or the length of his seniority (whichever is greater) without being recalled to work by the Company;

(d) if the employee is absent from work for more than three (3) consecutive working days without notifying the Company unless it is physically impossible to notify, or without providing a satisfactory reason for such absence communicated to the Company. The Company shall endeavour to notify the Plant Chairman if an employee has not returned within three (3) working days;

(e) if the employee has been laid off and fails to return to work within ten (10) working days after he has been notified by the Company to do so through registered mail addressed to the last address on record with the Company, or fails to notify the Company of his intention to return from lay-off within three (3) working days of notice by the Company unless in either case the employee provided a satisfactory excuse for his failure to do so communicated to the Company. The Company shall notify the Plant Chairperson in writing of all recalls from layoff;

(f) if the employee obtains a leave of absence by reason of misrepresentation, or overstays a leave of absence without providing a satisfactory excuse communicated to the Company. The Company shall endeavour to notify the Plant Chairperson should an employee overstay a leave of absence;

(g) if the employee retires. The Company shall furnish the Plant Chairperson with a current list of retirees upon request.

8:03 (a) In the case of a reduction in the work force, probationary employees shall be laid off first, provided those remaining are qualified to perform the work available. Thereafter the employee with the least amount of seniority shall be laid off, provided those remaining are qualified to perform the work available according to the "Normal Instruction Agreement".

(b) When a classification is reduced, the junior seniority employee(s) will be removed.

If a shift change will be required, an employee will have the right to stay on his shift on an open job, however he will not have the right to bump if an open job does not exist.

(c) An employee will retain the right to return to his former classification and shift when an opening exists as a result of a reclassification due to lay-off or classification reduction.

(d) When a shift is being eliminated, the senior employees shall have the right to bump the most junior employee in his bid job classification. If there are no junior employees in his bid job classification, the Company shall offer a job in a similar classification, if an opening exists. If they refuse the Company reserves the right to reclassify by seniority. The junior employee who is bumped shall be offered a job in a similar classification, if an opening exists. If they refuse the Company reserves the right to reclassify by seniority.

(e) When shift changes are necessary, senior employees shall be given preference.

(f) For the purposes of layoff only, the Tool and Die Makers in group 10 and 11 Schedule "A" will be considered as one classification and the Millwrights in group 10 and 11 Schedule "A" will be considered as one classification.

(g) The Company will notify the Plant Chairperson in writing of any reclassification changes in relation article 8:03.

8:04 NORMAL INSTRUCTION AGREEMENT

In order to exercise seniority for layoff and recall purposes the following guidelines will apply:

1. For the Heat Treat and Flame Cutter jobs in Group 5 and for all jobs in Groups 6 to 11 in Schedule "A", the employee will be shown the operational and safety aspects of the job in a hands-on manner but no training will be provided. For all other jobs currently listed in Schedule "A" he will be given up to five (5) working day's training.
2. The employee must meet the standards of efficiency on the job within five (5) working days.

8:05 In the case of an increase in the work force, the employee on lay-off with the greatest seniority shall be recalled first, provided he is qualified to perform the work available according to the "Normal Instruction Agreement". Individual upgrading will be communicated to the Company for future consideration of recall.

8:06 As far as reasonably practicable, five (5) days notice of lay-off will be given to both an employee involved and the Union.

8:07 (a) The promotion of employees prior to February 28, 1988 to and from positions outside the bargaining unit is not subject to this collective agreement except that such employees will be

entitled to seniority credit equal to their continuous service credit with the Company on return to a position which is subject to this collective agreement. An employee returning to the bargaining unit may return when an opening is available and classified in that position until such time as he is promoted to another job, but in any event he will only be entitled to return to the bargaining unit when there is an opening.

(b) Employees leaving the bargaining unit on or after February 28, 1988 shall be entitled to accumulate seniority for a period of six months. After that period they shall retain but not accumulate seniority.

8:08 (a) When a position becomes vacant or a new job is created then the Company will advertise the group by classification and shift in which such vacancy occurs on the bulletin board for a period of three (3) working days, providing an opportunity to those employees for whom the advertised position represents a promotion, or a lateral transfer, to apply for the position. Where the qualifications as between applicants are relatively equal, then the applicant with the greatest seniority shall receive preference. The applicant selected by the Company shall be notified within three (3) working days following the completion of the posting period, and when appointed shall be given a (7) seven day trial period. The Company will supply the Union with the names of all job applicants who have posted, and if the trial period is to be unduly delayed the Plant Chairperson will be notified of same. Jobs requiring a longer trial period will be so noted on the posting. An employee may return to his former position during the first seven days of the trial period. The Company will not be required to consider an applicant who has commenced the trial period as a result of this provision during the previous six-month period. It is understood that this provision

shall only apply to the original vacancy and to one further vacancy created by filling the original vacancy. Nothing contained in this provision shall prohibit the Company from hiring outside should no suitable applicants be available.

(b) Vacancies remaining open will be re-posted after 50 days. The Plant Chairperson shall receive a current list of all open jobs.

(c) Employees absent from the plant may bid on posted jobs providing they make their intentions known in writing to the Human Resources Manager prior to being absent from the plant and be able to accept the job award within ten (10) working days, vacation time excepted.

(d) Temporary vacancies will not be posted and will be handled as transfers under provision 8:10.

8:09 A seniority list containing the employee's job classification and pay group shall be provided to the Union every three (3) months and it shall also be posted at the time clock. The Union may update its seniority list at any time. The seniority list generated will be numbered consecutively; clock numbers will differ from seniority numbers. The Union will be notified in writing when an employee quits or is retired.

8:10 (a) A temporary transfer will not exceed a five working day period unless extended by mutual agreement.

(b) In the event an employee is temporarily transferred for a period of time in excess of (1) one shift to a higher rated job classification he shall receive the pay of the higher rated classification for the full period of the transfer. If an employee is temporarily transferred to a lower rated job classification, the rate of pay of his normal job classification will be maintained.

- (c) i) When an employee is transferred for less than one shift, no transfer slip will be issued.
- ii) When an employee is transferred for more than one shift and less than five shifts, a copy of the transfer slip will go to the employee and a copy to payroll.
- iii) When a transfer is extended beyond five days by the mutual consent of the employee and the foreman, the individual must sign his copy and a copy of this given to the Plant Chairman. This clause will not be used to circumvent the posting procedure.
- (d) Employees may be transferred by the Company to an alternate shift and/or classification for health reasons providing a more senior employee is not displaced.
- (e) Employees may be transferred to an alternate shift by the Company for additional training for a time not exceeding the length of the trial period of such jobs.
- (f) Employees may be transferred for personal reasons satisfactory to the Company if an opening exists in their classification on an alternate shift and the length of such transfer shall not exceed (20) twenty working days.

ARTICLE 9 - PRODUCTION STANDARDS

9:01 It is the right of the Company to establish and enforce production standards and Univel has been determined as the method.

Production standards shall include allowances as follows;

Personal and Delay — will not be less than 7.3%

Fatigue — will vary, depending on the job.

Total Allowance — consisting of Personal, Delay and Fatigue will not be **less** than 10.5%.

(a) Such production standards shall be fair and equitable and shall be set on the basis of normal working conditions, the quality of workmanship and the normal working capabilities of normal, experienced operators, who is someone who holds the job posting.

(b) Production standards shall be set and maintained by the Company through the use of experienced methods analysts.

(c) Jobs may be restudied when there is a change in materials, tools, machinery, equipment, methods, design, or where a clerical errors has been found. Only the affected elements shall be changed and only to the degree of change shown by a restudy.

(d) The Union shall have the right to process grievances on disputed production standards through the grievance procedure. In processing grievances on production standards, the Union shall be allowed to bring in a Time Study Expert from the National Union. The Company shall make information available to him and the Union shall have the right to request a restudy if the job appears improperly studied. If a Union Time Study Expert is utilized under this section, the cost of such service shall be borne by the Union. Refer to Article 6 of this Appendix for specific procedures on grievances over production standards.

(e) In the event a controversy exists in reference to the standard as established in the foregoing paragraphs, a grievance shall be written, whereupon the Company agrees to restudy the job within forty eight (48) hours of the filing of the grievance, providing the job is in production at the time or within twenty four (24) hours after the job is again in production. The time limits as outlined above may be extended by mutual agreement.

9:02 The Company will establish production standards according to the procedure set forth in Section 9:03 of this Article. The Company will make available to the Union upon request complete data showing the basis upon which a particular standard was determined. Production standards, when established, will be given a fair trial period. A minimum fair trial period will be (2) two days or two (2) normal production runs of less than eight (8) hours and a maximum of five (5) days or five (5) days or five (5) normal production runs of less than eight (8) hours.

(a) When a standard is to be established on a job, the Company shall specify the tooling, methods, layout, speeds and feed and production techniques to be used.

(b) Before an operation is studied, the methods analyst shall establish in conjunction with the operator and the foreman if necessary, the method of operation for the operation being studied.

(c) Before an operation is studied, the operator will be notified that a study is to be taken.

(d) No probationary employee shall be studied for the purpose of setting a standard.

9:03 The following procedure shall be used to establish standards:

(a) The methods analyst shall record on a Univel observation sheet the following:

i) The breakdown of elements of the operation in their sequence of performance, a description of the elements outlining the methods and motion pattern to be followed in the performance of the operation.

ii) A description of the tooling, methods, layout,

speeds and feeds, and production techniques to be used.

iii) A description or identification number of the equipment upon which the operation is performed, and date of study.

iv) The amount and frequency of inspection, if any, to be performed by the operator.

v) A detailed sketch of the working area, including the location of stock, and the location of the finished work container.

(b) To determine the production standard, the analyst shall use the following procedure:

i) The work as it is being performed by the operator will be filmed until the analyst feels he has covered the process. The analyst will make all reasonable efforts to avoid facial shots.

ii) The analyst then uses the film to breakdown the method used to manufacture the part and records all aspects of the method on a Univel coding sheet.

iii) The analyst will then use the standard Univel procedure to develop the allowance for the particular study.

iv) The Univel system will generate the standard time from the coding sheets and allowances.

(c) After the study has been completed:

i) The industrial engineering department will furnish to the production department involved operation description sheets which will contain a complete description of the job as covered by the study, and from this point on the job will be run in accordance with this information.

ii) The Univel observation sheet, and all supporting data and supplementary documents used to record information pertaining to the job shall be kept in a permanent file by the industrial engineering department. Films will not be kept in the permanent files and will be disposed of at an appropriate time following the implementation of the study and in no event no later than thirty (30) days.

iii) At the conclusion of the study, the employee who has been studied shall be advised of the production standard.

9:04 On being assigned to a job for which a production standard has been placed in effect, the employee shall be advised by his foreman as to what such standard is. Continued failure or refusal of an employee to produce on the basis of such production standards shall be considered due cause to discipline, unless the failure is due to causes beyond his control, or a grievance is in process on such production standard. When the Company contemplates disciplinary action for failure to perform in accordance with production standards, the Union Steward shall be notified promptly that the employee has been given the first warning and the reason for such warning.

9:05 Time Study Steward:

(a) One employee will be selected by the Union. The employee selected will not be a member of the Union committee or the health and safety committee.

(b) The time study steward is to serve for a minimum of three (3) years. This is not intended to preclude the Union's right to replace an unsatisfactory steward.

(c) The designated time study steward will be required to obtain Univel certification. Any

additional training will be by mutual agreement. The companies cost for training will be limited to time off with pay for a maximum of three (3) weeks, on a one time basis every three (3) years. Univel training will be conducted in house. If the time study steward becomes part of management, then this section will be used for the training of a new time study steward.

(d) All provisions of articles 6:01, 6:02 and 6:03 will apply to the time study steward except that this individual will not be a member of the bargaining committee.

(e) Any negotiations regarding Article 9:00 will include the Union Time Study Steward.

9:06 Stewards Complaint and Grievance Procedure:

(a) A complaint on a standard shall be referred directly to the foreman involved and the Company Methods Analyst. If not resolved at this point, the complaint shall be referred to the Union Steward responsible for the area in which the problem exists. The Union Steward will be provided with all relevant data. If the Union Steward is unable to resolve the complaint the Time Study Steward will be requested.

(b) In his investigation of a complaint, the Time Study Steward will be paid at his straight-time hourly rate, (including COLA). However, before leaving his work station the Time Study Steward must first obtain permission from his foreman before reporting to the Company Methods Analyst. Upon returning to his work station, he must report to his foreman. Permission to investigate a complaint will not be unreasonably withheld.

The Union Time Study Steward's shift may be changed or modified for the purpose of investigating and reviewing a rated job which is

under protest, but will not involve the payment of overtime.

(c) The Time Study Steward shall review the standards and data supporting the standard in question with the Company's Methods Analyst. If not resolved, the Union Time Study Steward shall have the right to time study the operation in question, however the Company's Methods Analyst will be advised prior to his study. A copy of the Time Study Steward's method and observation sheets will be given to the Company's Methods Analyst and jointly reviewed following his investigation. A clip board and stop watch can be made available for use by the Time Study Steward through the Company's Methods Analyst.

If the Union Time Study Steward and the Company's Methods Analyst do not resolve the problem at this step, the matter shall be referred to the Company-Union meeting under Step 3, Article 7.

Failing agreement, the Union may elect to follow the procedure contained in Article 7, Arbitration of the Agreement.

(d) In the event of a disagreement with respect to a rate, the Union Time Study Representative shall be furnished a copy of the complete study, if he requests. Employees operating jobs which are under protest will be notified that they are off standard, by so noting on the daily job sheets.

9:07 The Company agrees to remove production notations as they relate to univel from an employee's record one (1) year after the giving of such production notation unless within the one (1) year period the cause for the notation is repeated, in which case the one (1) year period referred to above is waived.

9:08 In addition, the Company agrees to pay expenses of up to \$750.00 for a two week period for additional training as agreed to under section 9:05(c) on the initial training.

ARTICLE 10 - LEAVE OF ABSENCE

10:01 Any employee may apply and the Company may grant a leave of absence without pay but with benefits if reasons satisfactory to the Company are provided. All requests for leave of absence must be submitted in writing by employees. The Company will consider the merits of the individual employee's request. The Company will provide a reason to the employee and the Plant Chairperson in writing why such leave has been denied.

The Company will provide the Plant Chairperson with a list of employees on approved leaves of absence.

10:02 In the case of sickness, accident or compensation which render the employee incapable of working, a leave of absence without pay but with benefits shall be granted up to a maximum of three years continuous.

10:03 (a)The Company shall grant a leave of absence without pay but with benefits for the purpose of attending scheduled Union events such as conventions, schools, and conferences, provided that no more than two (2) employees are absent at any one time, that no more than an aggregate total of forty (40) man-days per year are used for such leaves and that one (1) weeks notice is given to the Company for such leaves.

(b)Provided an employee gives a minimum of one weeks' advance notice the Company will grant a leave of absence without pay or benefits to one employee for a period of up to one year to an

employee who is appointed to a full time Union staff position. Such leaves may be renewed upon annual application.

10:04 The Company may grant a leave of absence without pay but with benefits for a period of up to three (3) months for the purpose of serving a jail sentence as the result of a conviction arising out of the operation of a motor vehicle. Any conviction over three months will be reviewed by the Human Resources Manager.

10:05 During any period that the Canadian Government has declared that a state of war exists, the Company shall grant a leave of absence without pay or benefits to any employee who is drafted or who volunteers for active service with the Canadian Armed Forces.

ARTICLE 11 - HOURS OF WORK AND OVERTIME

11:01 The normal work week shall consist of five (5) eight (8) hour shifts. The hours of work are stated solely for the purpose of calculating overtime, and nothing contained in this agreement shall be construed as being a guarantee of any number of hours of work per day or days per week.

11:02 An employee who is required by the Company to work in excess of forty (40) hours per week or eight (8) hours per day shall be paid at a rate of time and one-half his straight-time hourly rate for such excess hours. Employees required by the Company to work on Saturday shall be paid time and one-half their straight-time hourly rate for all hours so worked, and an employee required by the Company to work on Sunday shall be paid double his straight-time hourly rate for all hours so worked, it being understood that this provision shall not apply to employees employed on seven-day continuous operations. There shall be no addition of or pyramiding of overtime rates provided by various provisions of this collective agreement.

11:03 When daily overtime is required such overtime will be divided among the operators in the classification (see schedule 'B') and on the shift beginning with the employee with the lowest hours (and greater seniority if hours are equal).

Premium overtime (Saturday, Sunday and holidays) shall be used to equalize both daily and premium overtime among the operators in the classification (see schedule 'B') regardless of shift.

Recognizing that due to production requirements and resulting overtime a situation could develop where one shift accumulates more overtime opportunities than another shift. The Company will endeavour to equalize hours between shifts by either offering overtime opportunities to the low hour shift during the work week or scheduling overtime on a premium day.

In no case will the Company be under obligation to offer overtime to an employee who is not capable of performing the work required.

Employees not reporting for overtime as scheduled will be charged two times (2X) the missed opportunity, unless a reason satisfactory to the Company is provided.

An employee transferring to a new group will take his own overtime accumulation or the average of the new group whichever is greater.

A new employee will take the average of the group. An employee who refuses overtime offered will have the amount added to his accumulation.

A record of overtime will be posted bi-weekly and hours recorded will be by hours paid.

If the correct low hour employee in a classification is not offered an overtime opportunity the issue will

be raised within fifteen (15) working days following the posting of such hours and the employee will be given the next available overtime opportunity. If a second opportunity is missed the employee will be paid for both occurrences (only if the employee protested the first occurrence).

11:04 When operating on an eight and half (8 1/2) hour shift with an unpaid lunch, there shall be a ten-minute rest period during each half of a full shift and a five minute personal wash up at the end of each shift. When operating on an eight (8) hour shift with a paid lunch, there shall be one 10 minute break one-third into the shift and a 20 minute paid lunch two-thirds into the shift and a two minute clean up at the end of the shift.

There shall be a ten-minute rest period prior to starting overtime at the end of the scheduled shift, providing that the overtime is to be at least two (2) hours in length.

The Company reserves the right to change shifting arrangements at any time, upon 30 calendar days notice, unless business conditions are such that a lesser notice period is required.

11:05 Employees scheduled to work on either the afternoon or night shifts shall receive a premium of \$.45 per hour worked following ratification, \$.50 per hour worked effective December 16, 2000 and \$.55 effective December 16, 2001.

11.06 All employees overtime hours on the overtime report will be reduced to zero upon the signing of a renewal agreement.

ARTICLE 12 - HOLIDAYS

12:01 All employees will be paid at the regular straight-time hourly rate of pay (including COLA) for each of the following holidays:

- New Year's Day
- Good Friday
- Victoria Day
- Canada Day
- Civic Holiday
- Labour Day
- Thanksgiving Day
- Day before Christmas Day
- Christmas Day
- Boxing Day
- Day before New Year's Day
- "Floater" Holiday

12:02 Any employee required to work on any of the above holidays shall be paid at double his straight-time hourly rate for all hours so worked in addition to receiving his holiday pay.

12:03 In order to qualify for holiday pay an employee must have worked his scheduled working day prior to and his scheduled working day following such holiday. An employee who is absent from work on either of the qualifying days will receive holiday pay provided he gives a reason satisfactory to the Company for his absence, but in any event he must have been at work during the period of seven (7) days preceding the holiday or the period eight (8) days following the holiday. New employees are not eligible for holiday pay for the first thirty (30) calendar days of their employment, but upon the completion of this his thirty-calendar-day period they shall receive holiday pay for all the holidays which fell during such period, provided they would have otherwise qualified for the holiday pay.

12:04 In the event that one of the above paid holidays falls on a Saturday or Sunday, the following

Monday will be observed as the holiday or another day by mutual agreement unless decreed otherwise by government legislation.

12:05 For the Christmas/New year's period, failure to work either one or two of the qualifying days in Article 12:03 will result in the loss of either one or two day's holiday pay but not the total number of days, provided he is otherwise qualified to receive holiday pay.

ARTICLE 13 - VACATIONS

13.01 Each employee, prior to the first day of July in any year, shall be entitled to vacation with pay in accordance to their length of seniority.

(a) Employees with less than one (1) years seniority on the qualifying date (July 1) shall receive four percent (4%) of their gross earnings. Employees attaining one (1) year seniority by September 30 will be entitled to two (2) weeks vacation. This entitlement may be scheduled during the shutdown period.

(b) Employees with one (1) to five (5) years' seniority will receive four percent (4%) of their gross earnings (excluding vacation pay) and two (2) weeks vacation.

(c) Employees with five (5) to thirteen (13) years' seniority will receive six percent (6%) of their gross earnings (excluding vacation pay) and three (3) weeks vacation.

(d) Employees with thirteen (13) to twenty-five (25) years' seniority will receive eight percent (8%) of their gross earnings (excluding vacation pay) and four (4) weeks vacation.

(e) Employees after twenty-five (25) years' seniority will receive ten percent (10%) prior to December 16, 2001 and twelve percent (12%) effective

December 16, 2001, of their gross earnings (excluding vacation pay) and five (5) weeks vacation.

- 13.02 Vacation pays will be distributed on the first full pay period following July 1st of the current year regardless of when the vacation is being taken. A full calculation of vacation pay will be given to the employee with his pay receipt.
- 13.03 If an employee takes a minimum of one (1) week's vacation prior to vacation pays being distributed he shall, upon request, receive pay for time taken, but only if taken in weekly increments.
- 13.04 All employees must take their full vacation entitlement prior to December 31st of each year.
- 13.05 Employees shall have the option to have their vacation time prorated should they be affected by a long-term lay-off, illness or injury during the time period noted in article 13:01. (Vacation shut-down excluded).
- 13.06 An employee will not be required to take his vacation if he is absent due to illness or injury prior to the time of his scheduled vacation, unless there is a complete plant shutdown.
- 13.07 In the event that a statutory holiday is observed within the employee's assigned vacation period in any current year, the employee may take an additional day off at the end of his vacation, or schedule it at a later time mutually convenient to the Company and the employee.
- 13.08 All vacation requests will be subject to the Company being able to maintain an efficient operation. In the event of a plant shutdown the Company will endeavour to give the employees at least four (4) months advance notice. The shutdown will normally be the last week of July and the first week of August.

A vacation schedule will be prepared each year beginning on March 1st. Employees shall request their choice of dates and in the event of a conflict seniority shall prevail. If an employee does not request his choice of dates by March 31st, he shall not be allowed at a later date to bump another employee.

Employees who have vacation time in excess of the shutdown or who are required to work during same, will be allowed to schedule their vacation at a time mutually convenient to the Company and the employee, but all requests must be submitted no later than October 1st of the current calendar year.

ARTICLE 14 - NO STRIKES OR LOCK-OUTS

14:01 There shall be no strike or lock-out so long as the collective agreement continues to operate. The word "Strike" and the work "Lock-out" shall have the meaning as set out in The Labour Relations Act, R.S.O. 1990, chapter 228 and subsequent changes thereto.

ARTICLE 15 - UNION SECURITY

15:01 It is agreed by the parties that all employees shall sign a union membership card and shall remain members of the Union. The Company agrees to give to each new employee on completion of the probationary period a copy of the Collective Agreement.

It is also agreed by the parties that all present employees of the Company shall pay union dues and initiation fees. All new employees hired shall have deducted from their pay the monthly union dues, or an equivalent sum, and shall, at the completion of the probationary period, have deducted from their pay the Union initiation fee, which will be checked off by the Company.

The amounts so deducted shall be such sums as may from time to time be assessed by the Union on its members in accordance with the Constitution and/or Bylaws of the National and Local Union. In case of any conflict the Bylaws or Constitution of the National Union shall govern.

The Company agrees to forward to the Financial Secretary of the appropriate Local Union by check each month, by the end of the current month following completion of the first full week of the month from which deductions were made, the total amount deducted and also a list of the employees from whom the deductions were made and who were not checked off and the reason.

The Financial Secretary of each Local Union will notify the Company of any changes in the amount of Union dues and/or initiation fees, that may from time to time take place in line with constitutional requirements.

The Company will forward a list of names and addresses of bargaining unit members to the Financial Secretary-Treasurer of Local 636 on a regular basis and updated as required.

Union dues deducted will be added to the employee's T-4 slip.

ARTICLE 16 -WAGES

16:01 Schedule " A contains the present job classifications and the applicable hourly rates. The parties shall meet and discuss any new job classifications or deletions/reductions of the job classifications during the life of the agreement.

16:02 (a) The total Cost of Living Allowance (C.O.L.A.) outstanding as of January 24, 2000 is \$.55. Effective upon ratification of this Agreement, \$.19 will be rolled into the hourly wage rates. Effective

on December 16, 2000 a further \$.18 will be rolled into the wage rates, and effective on December 16, 2001 the final \$.18 will be rolled into the hourly wage rates.

(b) Beginning on January 24, 2000 the C.O.L.A. formula will be one cent (\$.01) per hour for each .1084 increase or decrease in the Consumer Price Index as published by Statistics Canada, 1986 = 100.

(c) The first C.O.L.A. adjustment will begin in the first pay period following the publication of the Consumer Price Index in April 2000. Any adjustment upwards or downwards thereafter will be made quarterly.

(d) The maximum amount of new C.O.L.A. to be paid in each year of the collective agreement will be as follows:

First year — \$.50

Second year — \$.50

Third year — \$.50

In the event that the maximum allowance in the current year is not used, then the unused allowance will be applied to the maximum allowance in the immediate next year following.

(e) Any C.O.L.A. adjustments will be paid only in respect of hours worked and will not be incorporated into the hourly wage rates. Students will be paid hourly wage rates but will not be paid any C.O.L.A. allowance.

(f) No adjustments, retroactive or otherwise, will be made in respect of any revision that may subsequently be made in the Consumer Price Index figures used for any quarterly adjustment.

(g) Continuance of the C.O.L.A. will be dependent on the availability of the official Statistics Canada

Consumer Price Index calculated on the same basis as the Index presently in force (1986=100). Should this method be replaced by another, the parties will determine how the formula should be adjusted to the new method.

ARTICLE 17 - GENERAL

- 17:01 The Company shall provide an encased bulletin board for the use of the Union, located in a prominent place, for the posting of Union notices, provided that such notices to be posted have the prior approval of the Company.
- 17:02 The Company will make every effort to provide for the safety and health of the employees during the hours of their employment. In this regard the Union shall have the right to appoint two (2) employees to act as members of a safety committee and management will have two (2) members. Any additions to the safety committee will be by mutual agreement. The Company will recognize a safety representative to represent the employees on the second and third shift.
- 17:03 Employees who are injured at work and **who** are unable to continue at their job, or at other work considered suitable, shall be paid at their regular straight-time hourly rate (including C.O.L.A.) for the balance of the shift on which the injury occurred.
- 17:04 In the event of an employee suffering a major disability, the Company and the Union by mutual agreement may make an exception to the job posting provision in favour of such an employee.
- 17:05 (a) Employees reporting for work who have not been previously advised not to report to work, and for whom no work is available, will be paid four (4) hours pat at the employee's regular straight-time hourly rate. The provisions of this section shall not

apply when the lack of work is due to storms, power failures, other acts of God, or labour disputes.

(b) An employee called back to work after completing his regular shift and having left the plant or on a Saturday, Sunday, or any holiday not previously scheduled, shall be paid a minimum rate of four (4) hours at his regular straight-time hourly rate or the actual hours worked at the applicable overtime rate, whichever is greater.

17:06 In the event of death of a father, mother, father-in-law, mother-in-law, step parents, brother, sister, an employee will be permitted time off with pay at his straight-time hourly rate (including C.O.L.A.). The length of such absence with pay shall not exceed three (3) working days.

In the event of a death of spouse, common-law-spouse, son, daughter and step-children, four (4) days off with pay under the same conditions as outlined above.

One (1) working day with pay at the same rate as above shall be provided in the event of a death to a brother-in-law, sister-in-law, son-in-law, daughter-in-law, the employee's grandparents and the employee's grandchild.

17:07 The Company agrees to make up the difference between the statutory pay for jury duty and subpoenaed witness and the employee's straight-time hourly rate (including C.O.L.A.), of any employee who is required to serve on a legally constituted jury or as a subpoenaed witness. Such compensation shall be payable only if the employee gives the Company prior notice of such jury duty call or requirement to attend as a subpoenaed witness and presents proper evidences as to the duty performed.

17:08 The Company will contribute towards the purchase of safety shoes to each employee with one (1) year of seniority, on the basis of January 2000 at \$100, January 2001 at \$105, and January 2002 at \$110.

The safety shoe allowance will be added to the second pay in January of each calendar year.

17:09 The Company will contribute towards the purchase of prescription safety glasses, provided the employee furnishes a receipt for such purchase and has one (1) year seniority, in the amount \$110 in 2000 and \$115 in 2001 and thereafter.

Safety glasses will be C.S.A. approved industrial. The safety glass allowance will be added to the third pay in January of each calendar year to eligible employees.

17:10 In the event that an employee breaks one of his tools in the performance of Company duties, then the Company will replace the tool with one of comparable class. The Company will provide welders with aprons, sleeves, caps, gloves, and, as required, foot shields. The Company will provide an initial weld helmet to welders in class 7 and 8. Replacement helmets and lenses will be provided upon return of the original. Individuals will be responsible for maintenance, care, and loss of the helmet. The Company will provide coveralls for individuals in Set-Up (Press) in group 6.

17:11 In the event of a pay error involving an overpayment or an underpayment, it is agreed that adjustment will be made retroactively for the applicable period, but such period shall not exceed three (3) calendar months prior to the registering of a complaint by an employee or discovery date by the Company.

17:12 It will be the responsibility of an employee to keep the Company informed of his correct address and telephone number.

17:13 The Company will pay employees weekly by bank direct deposit to the employee's account.

17:14 The holiday pay will be deposited on the next pay period after the vacation and Christmas shutdowns.

ARTICLE 18 - EMPLOYEE BENEFIT PROGRAM

18:01 The Company will pay 100% of the following benefits:

(a) Semi-private Hospitalization

(b) Life Insurance and Accidental Death & Dismemberment Insurance;

\$31,000 effective 1st month following ratification

\$32,000 effective December 16, 2000

\$33,000 effective December 16, 2001

The Company shall notify the Plant Chairperson in writing when life insurance is paid out.

(c) O.H.I.P.

(d) Prescription Drug Plan - 35 cents deductible
Effective April 1, 1997 the plan will pay for generic drugs only unless otherwise prescribed by the employee's physician as being medically necessary, because the generic drug is inappropriate in the circumstances.

(e) Weekly Indemnity - Following ratification of this agreement, for new claims the weekly indemnity will be \$415 per week and \$420 per week effective December 16, 2001. Commencement of payment will be for the first day of accident, the first day of hospitalization, the first day of out patient surgery, the fifth calendar day of sickness. The maximum period of coverage is 39 weeks. This improved benefit is accepted by the Union as satisfactory proof of an employee's share of the

Unemployment Insurance premium rebates which will then be provided to the Company. Income Tax to be deducted by the carrier at 20%.

Upon the employee's request the Company will fill out it's portion of the weekly indemnity form first, such that after the doctor's visit the employee can send in the form himself in order to maintain confidentiality.

(f) A pension plan is provided in the following amounts: \$27.00 per month times years of past and future service effective January 24, 2000; which is increased to \$28.00 per month times years of past and future service effective December 16, 2000; which is increased to \$29.00 per month times years of past and future service effective December 16, 2001.

Effective January 27, 1997 an early retirement unreduced normal retirement pension at age 62 years with a minimum of 30 years credited service. Employees electing early retirement at age 62 with 30 years will have the drug plan to age 65.

Effective January 24, 2000 the Company agrees to provide a monthly Supplementary Pension benefit payable to any member who retires early and meets the criteria for an Unreduced Early Retirement pension. The amount of the monthly Supplementary Pension for each year of credited service, to a maximum of 30 years, will be \$10.00. The Supplementary Pension will be payable on an unreduced basis.

(g) Blue Cross Dental Plan No. 7 or equivalent at one (1) year behind the O.D.A. fee schedule. Denture rider at 50% co-insurance with a \$500. maximum per calendar year effective April 1, 1991. Cleaning/recall procedures subject to once every 9 months only.

(h) Vision Care - Dependent vision care is provided for each dependent during a 24 consecutive month period at the rate of \$120.00 effective the first month following ratification.

18:02 Optional dependent life insurance (subject to approval) will be available at the employee's cost through payroll deduction.

ARTICLE 19 - SKILLED TRADES

19:01 (a) Skilled Trades for the purpose of this Agreement shall be as follows:

Tool & Die Maker
Millwright – Machine Repairer
Millwright – Industrial Mechanic - CofQ
Tool & Die Maker - CofQ

(b) The parties shall meet and discuss any new skilled trades classifications that are created during the term of this Agreement.

19.02 (a) A separate seniority list for skilled trades will be maintained. Seniority on the skilled trades' seniority list shall be by trade. Employees presently working under classifications listed in 19.01 shall have their total seniority credited to the skilled trades' seniority list.

Future employees entering the skilled trades shall have their date of entry into the skilled trades as their seniority date. Employees successfully completing the apprenticeship program will have their seniority date set as the date of entry to the apprentice program.

(b) If a classification listed under 19.01 is eliminated, employees in the skilled trades affected will exercise his total Company seniority for the purpose of displacing the most junior employee in the production group for which he is

qualified to perform. Skilled trades may not return to the production classifications with the exception being elimination of a classification. The elimination of a shift under 8.03(d) will not constitute the elimination of a classification.

19.03 The Union may appoint and the Company will recognize a skilled trades steward to deal with skilled trades issues, only if there is no committeeman as outlined in Article 6:01 who is a skilled trades person.

19.04 Any further hiring of new employees in the skilled trades' occupations after the signing of this agreement shall be limited to journeyman/women and apprentices, and holders of the C of Q.

Failure to complete the apprentice program or failure to pass academic sections of the program will result in a review of the employee's status as an apprentice, a second failure of an exam will result in the employee returning to an open job in the production classification

19.05 The term "journeyman/woman" as used in this Agreement shall mean any person:

(a) who presently holds a journeyman/woman classification in a skilled trades occupation, or

(b) who has served a bona-fide apprenticeship of four (4) years - 8000 hours and holds a certificate which substantiates his claim of such services, or

(c) who has eight (8) years of practical experience in the skilled trades classification in which he claims journeyman/woman's designation and can prove same. A CAW or UAW journeyman/woman's card will be accepted as proof.

(d) Proof of journeyman/woman status will be shown to the skilled trades committeeman upon hiring.

X
19.06 Any further hiring of new employees in the skilled trades occupations after the signing of this Agreement, shall be limited to journey/woman and apprentices.

Employees who post under Article 8:08 into classifications in group 9 listed in Schedule A, will not assume skilled trades status until they have completed an approved apprenticeship training program.

19.07 Any skilled trades employees covered under Article 19:01 shall have the amount of one-half (1/2) hours pay per year deducted from their pay in the month of January each year to be submitted to the Financial Secretary of Local 636 CAW along with a list of names for each deduction.

19.08 The Company agrees to supply the necessary data upon request to employees who wish to make application to the C.A.W. for journeyman/woman status.

19.09 Since many employees have an overlap in their job functions, nothing in this skilled trades articles shall be construed as limiting that practice.

19.10 Prior to introducing an apprenticeship program the Company will meet with the Union to discuss same.

ARTICLE 20 -TERMINATION

20:01 This agreement shall become effective as of the 16th day of December 1999 and shall continue in effect until the 15th day of December 2002 at 12:00 midnight. Between September-15, 2002 and December 15, 2002, either party may give notice of any changes desired to the other party, and negotiations will commence at a mutually satisfactory date.

ARTICLE 21 - LETTERS OF INTENT TO CONTRACT EXPIRATION DATE, DECEMBER 15, 2002

Overtime Outside of Classification

Notwithstanding the overtime article in the Collective Agreement, a new out of classification overtime procedure will be initiated on a trial basis. In no case will the Company be under any obligation to offer overtime to someone who is not capable of performing the work.

The Company will maintain a list of those employees who wish to work this overtime and it will be assigned to the most senior employee(s) on the list. The hours will not be recorded on the overtime list, and the wage rate paid will be the rate of the work being done. If an employee eligible for out of classification overtime is "missed" they will be given the next available out of classification overtime for which they are eligible.

All employees are eligible to have their name added to or removed from the list at any time, but no more than twice in any calendar year. If an employee refuses two consecutive overtime assignments he will not be eligible for further overtime assignments for the remainder of that month and the two months following.

The Company reserves the right to cancel this new procedure at any time upon two calendar week's notice.

Ten Hour Shifts

Notwithstanding that the regular work day is eight (8) hours per day, the afternoon shift employees will work ten (10) hours each day Monday through Thursday at their straight-time hourly rate including any C.O.L.A. and shift premium.

For the purposes of Bereavement Leave, these employees shall receive ten (10) hours pay at their regular straight-time hourly rate including C.O.L.A. For the purpose of jury duty and subpoenaed witnesses, these employees shall receive ten (10) hours pay at their regular straight-time hourly rate including any C.O.L.A., providing however, that where the employee is on call for Jury Duty or has been subpoenaed, and is not required to be present to fulfill such duties as are required, he shall report to work.

For the purposes of Holiday Pay, these employees shall receive eight (8) hours pay at their regular straight-time hourly rate including any C.O.L.A. The additional two (2) hours shall be worked at one (1) additional hour each at their straight-time hourly rate on the Tuesday or Wednesday shifts in the week that the holiday occurs.

The Company reserves the right to cancel this ten (10) hour shift arrangement at any time upon thirty (30) calendar days notice, unless business conditions are such that a lesser notice period is required.

Smoking Policy

The Company agrees to continue the present smoking policy. If the policy is abused the Company reserves the right to take whatever action is necessary to correct the abuses.

Service Department

For overtime opportunities only.

For overtime purposes only, the Tool & Die Maker classification in groups 10 and 11 will share equally in overtime opportunities when they become available.

The same procedure for overtime purposes will be applied to the Millwright classification in groups 10 and 11.

It is understood that the low hour personnel regardless of classification will be asked first, provided always, that they have the skills necessary to complete the work required.

Posting Down

Under the following conditions an employee may post down:

1. Mutual agreement of the Committee, Foreman and Plant Manager.
2. By a Doctor's recommendation (Medical).
3. If an employee posts down, he will no longer be entitled to post back to the posted job he left during the life of this agreement.
4. An employee will be entitled to post down only once during the life of this contract.
5. In the event that an employee requests his removal from a position which he has posted to and there is no posted opening, he will be required to move to the general product helper classification.

DATED at Woodstock, Ontario, this 24 day of January 2000.

FROM THE COMPANY: FOR THE UNION:

Kim Baechler
Dorothy Deadman
Jim Knott
Harold Watling

Fergo Berto
John Griffioen
Garry Gray
Tom Richards

SCHEDULE "A"

Group Classification		Jan. 24, 2000	Dec. 16, 2000	Dec. 16, 2001
1	Student	15.95	16.58	17.16
2	Plant Janitor	17.90	18.53	19.11
3	Painter	17.97	18.60	19.18
	General Machine Operator			
	Mobile Equipment Operator			
	Saw operator			
	Oiler & Light Maintenance			
	Lock Borer operator			
	Mittler			
	Machine Operator - Bullard			
	Nut Machine			
	Grind Station			
	Paint Line Handler			
4	Assembler "B"	18.02	18.65	19.23
	Tool Crib Attendant			
	Press Operator			
	Broach Operator			
	Shipper			
	Receiver			
	Vertical Mill & Broach Op.			
5	Heat Treat Operator	18.17	18.80	19.38
	Assembler "A"			
	Flame Cuter Operator			
	CNC Operator			
6	Set-Up (Press)	18.22	18.85	19.43
	Mag Particle			
7	Welder "B"	18.27	18.90	19.48
	Robot Set-Up & Op. "B"			

Group Classification	Jan. 24, 2000	Dec. 16, 2000	Dec. 16, 2001
8 Welder " A Robot Set-Up & Operator " A	18.69	19.42	20.00
9 Machine Repairer Tool Room Machinist	18.69	19.32	19.90

Skilled Trades

10 Tool & Die Maker Millwright – Machine Repairer	20.14	21.17	22.10
11 Tool & Die Maker – CofQ Millwright-Ind. Mech. – CofQ	20.87	21.90	22.83

Notes:

1. All operators except press operators do their own set-up.
2. Rates include \$.18 COLA fold-in December 16, 2000 and \$.18 COLA fold-in December 16, 2001.
3. All Newly hired employees will start at a rate \$1.00 below the job rate, after three (3) months they will be paid \$.50 below the job rate and full job rate after six (6) months.
4. Group 9: Individuals in this class are not classified as skilled trades and will not remain in this classification longer than 18 months before being enrolled in an apprentice program. This is a pre-apprentice classification.
5. Group 10: Skilled trade. Qualifications include journeyman ticket.
6. Group 11: Skilled Trade. Qualifications include CofQ and/or attainment of Certificate of Apprenticeship.

SCHEDULE "B"

To be used only in application of 8:03 (b) and 11:03

GROUP 4

Assembler 'B' - Landing Gear (Skidding)
Assembler 'B' - Kits

GROUP 5

Assembler 'A' - Fifth Wheels (Final Assembly)
Assembler 'A' - Fifth Wheels (Head Assembly)
Assembler 'A' - Koms
Assembler 'A' - Landing Gear

GROUP 8

Robot Set-up & Operator "A" - Robotic Cells #5 & #6
Robot Set-up & Operator "A" - Robotic Cells #1, #2 & #3

SAFETY RULES

Every organization or group of people requires a set of rules for the proper regulation, safety and protection of the individuals who make up the group. The safety regulations, which are listed below, have been formulated not as restrictive measures, but as guides to bargaining unit employees and supervisors in their co-operative efforts to prevent accidents. One of the important points to keep in mind about your job is the necessity of working safely and following the safety rules that apply to each operation. A single violation of any of the safety rules might place the safety of many employees in jeopardy.

1. **All employees working** in the plant shall wear C.S.A. (Standard Z94.3-92) approved safety glasses complete with side shields and C.S.A. (Standard Z195-M92) approved metatarsal guard safety shoes at all times.
2. **All employees working** in the plant shall wear C.S.A. (Standard Z94.2-94) approved hearing protection at all times.
3. All welders shall wear C.S.A. (Standard Z94.3-00) approved welding helmets as well as the personal protective equipment outlined above. Welders shall also keep curtains properly hung and closed at all times when welding.
4. All painters shall wear a C.S.A. (Standard Z94.4-93, R1999) approved charcoal activated filter respirator to reduce paint fumes when spray painting.
5. Employees when moving steel with an over head hoist shall wear a hard hat (Standard Z94.1-92, R1998).
6. All employees working in plant shall not wear rings or watches. Long hair and loose clothing must be confined.
7. **All employees working outside the plant shall wear metatarsal guard shoes in the warm months and approved safety winter boots in the cold months.**
8. All employees will refrain from entering restricted areas as posted:
9. All safety devices, restraints and equipment will remain in place at all times. Any modification, removal or adjustment requires prior approval.
10. Lifts that require material handling assistance devices must not exceed the rated capacity of the lifting device.
11. All employees are required to report any unsafe condition immediately their supervisor.

In addition to the above, the Occupational Health and Safety Act for Industrial Establishments legislates specific requirements. Refer to the act for definite guidelines.

PLANTRULES

Certain rules and regulations governing the conduct of bargaining unit employees must be adhered to in order to insure safe, efficient and successful operations and good employer-employee relations. The following rules and regulations have been established for guidance and protection of all bargaining unit employees; and all bargaining unit employees are expected to familiarize themselves with these rules and regulations, and to govern themselves accordingly. Failure of an employee to abide by these rules and regulations will result in disciplinary action. Such disciplinary action may be in the form of an oral warning, a written warning, suspension, or discharge, depending on the seriousness of the offenses and the circumstances involved.

The following employee conduct will be considered to constitute proper cause for disciplinary action:

1. Discrimination based on colour, creed, race, or national origin.
2. Deliberate destruction or unreasonable carelessness in the use of Company material, equipment or property.
3. Rumour mongering detrimental to the Company or to harmonious relations between the Company and its employees.
4. Insubordination, including refusal to perform duties as assigned.
5. Dishonesty or theft.
6. Conviction for any crime resulting in confinement, (except as indicated in article 10:04 of the current collective agreement).
7. Immoral or indecent conduct, malicious or abusive language.
8. Horseplay, rowdyism or fighting on Company premises.
9. Gambling on Company premises.
10. Possession or consumption of intoxicants or restricted drugs or reporting for work in an unfit condition.
11. Leaving Company premises or assigned work locations during working hours (except as required by the employee's job) without authorization..
12. Inattentiveness to duties, excessive visiting with fellow employees or visiting other departments without authorization during working hours.
13. Employees are responsible for their personal time recording cards. Cards must be punched in and out when leaving the plant including lunch breaks and attending to personal business during the shift. In no circumstances is an employee to record another person's card or have someone else record theirs.
14. Solicitation during working hours for any cause not specifically authorized by the Company.
15. Habitual or unreasonable absence and tardiness.
16. Any employee who will be absent on any scheduled working day or portion thereof must notify the company in advance. Should such advance notification be impossible, the employee must notify the Company not later than one hour after the start of the office hours or be able to furnish satisfactory proof or reason for not reporting as directed. All notifications are to be directed by the employee to the Human Resource Manager or the Shift Supervisor.
17. No material or other goods are to be removed from the plant without an authorized pass.
18. Inefficient work habits and failure to meet Company quality-quantity work standards.
19. Poor housekeeping and unnecessary waste.
20. Stopping work and/or washing up before designated stopping times with regard to break periods, lunch or quitting times, or overstaying break or lunch periods.
21. Use of Company vehicles, equipment or tools for personal use without proper authorization.
22. Unauthorized operation or use of machines or equipment in the plant or yard.
23. All vehicles must be parked properly in space provided for this purpose.
24. Personal Vehicles are not to be brought into any company buildings unless authorized.
25. All employees must exit via the personnel door provided at the front of the plant for this purpose.
26. The Company will not be responsible for personal articles brought on to Company property.
27. Smoking in unauthorized areas.
28. Violation of any rules, regulations, policies or procedures as posted in the plant.